



PROCESS SERIES

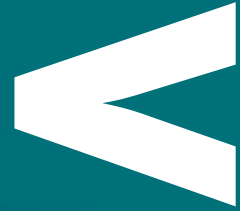
ASME Process Water Heater

For industrial applications, all voltages, single or three phase up to 88 kW

Stainless steel ASME Section VIII stamped pressure vessel provides maximum longevity and quality

Heavy duty construction withstands demanding industrial use

Packaged with all electrical operating controls for efficient installation



- Easy to service – when replacing a part no other part needs to be removed
- Small reserve capacity lowers peak power demand and reduces operating costs in systems with ON/OFF cyclical demand
- Most units are easily upgradable for future expansion
- A full range of styles, sizes and optional features are readily available to meet your exact heating needs

Applications

Washing/cleaning systems, OEM packages, heat transfer systems, freeze protection, sanitizing systems, process heating, water treatment systems.

A reliable industrial process water heater

The Hubbell Process V is a dependable and trouble-free water heater in continuous, cyclical or variable flow systems. The Process V has a stainless steel ASME stamped pressure vessel that resists the corrosive effects of hot water and provides maximum longevity. We use high quality materials and components to ensure reliable operation in even the most demanding application. The Process V is ready for immediate installation and service and all electrical operating controls are factory selected, sized and wired.

Over 100 years of water heating expertise

Hubbell water heaters are the right choice for your commercial and industrial applications. We have water heating solutions for most energy sources with storage capacities from 1–10,000 gallons — all designed, engineered, and manufactured for reliability and longevity coupled with unparalleled support and service.



Why Install A Hubbell Industrial Grade Water Heater?

Reliability

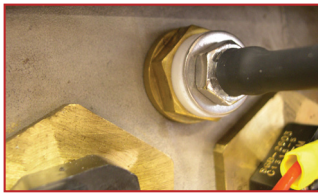
The Hubbell Process V heater is designed to provide many years of operation. The tank is all stainless steel construction and is engineered, constructed and stamped in strict conformance to ASME Section VIII.

Lower Operating Costs

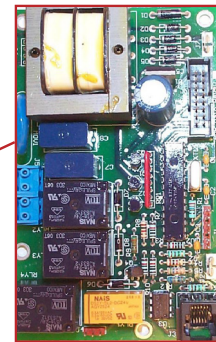
The pressure vessel used in the Hubbell Process V is encapsulated in environmentally friendly CFC/HCFC free closed cell foam insulation to minimize stand-by heat loss. This high quality insulation reduces heat loss by more than half when compared to fiberglass type insulation.

Advanced Construction

- Trouble-free system integration, operation, and maintenance
- Digital temperature control
- Adjustable from 32–194°F (0°–90°C) with adjustable temperature differential
- Includes a float type low water cut off to prevent the heating elements from dry firing
- Internal leak detection sensor notification if water is present in the control cabinet
- For ease of service and maintenance, when a component is removed for service no other component needs to be removed
- All sensing functions are integrated into one probe
- Heating element and sensing probe are straight thread screw types that utilize a Viton O-ring to minimize leakage problems



All sensing functions are integrated into one probe which can be replaced without draining the tank



Electronic control module integrates all control functions into one component

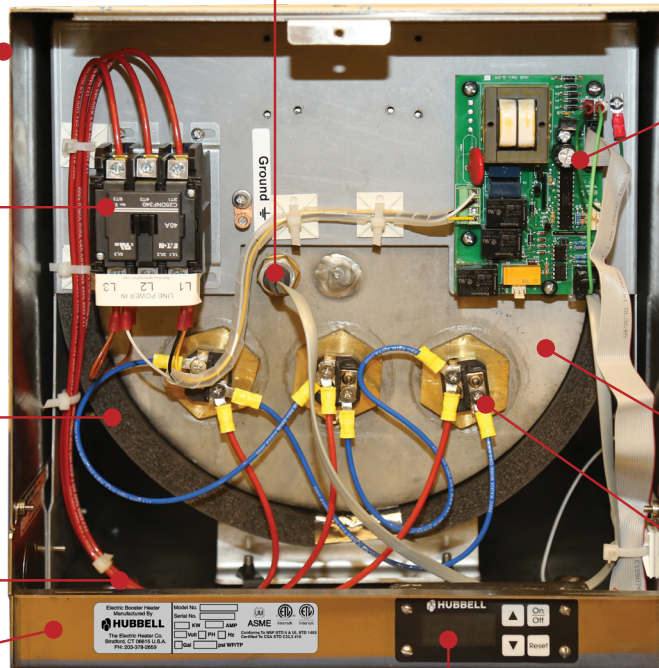
Brushed stainless steel exterior increases life and resists corrosion

Magnetic contactor
Resettable circuit breakers
(on units over 120 amps)
replace one-shot fuses

Closed cell foam insulation
lowers operating costs

Single point power connection

Leak detection system notifies the user if water is detected inside the control area



ASME stamped 304L stainless steel tank for extended life

Screw plug elements simplify service



Digital display provides visual set point and fault conditions. Operator controls are easily accessible including ON/OFF, reset, and temperature adjustment

Heater Specifications

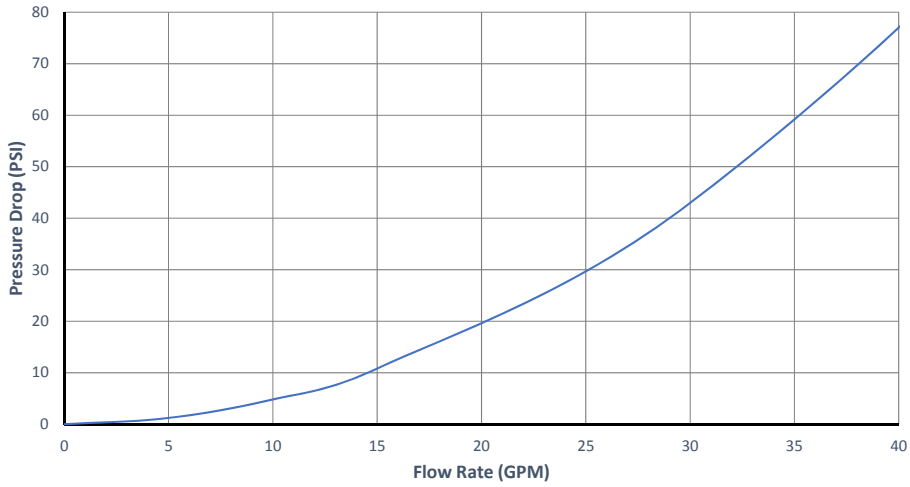
Vessel	304L stainless steel
Storage Capacity	6 or 16 gallons
Voltage	120–600 volt
Phase	1Φ or 3Φ
Connections (1–58kW)	
Material	Bronze
Inlet	¾" Male NPT
Outlet	¾" Male NPT
Relief Valve	¾" Female NPT
Connections (64–88kW)	
Material	Bronze
Inlet	1-½" Male NPT
Outlet	1-½" Male NPT
Relief Valve	1" Female NPT
Temperature Controller	
Type	Solid state
Style	Immersion
Range	32–194°F (0–90°C)
Hi-Limit	
Type	Solid state
Style	Immersion
Reset	Manual
Range	205°F (fixed)

Heating Element	
Type	Screw plug with Buna-N o-ring
Style	Tubular
Sheathing	Copper with brass plug
Controller	
Degrees	°F or °C (default °F)
Differential	1°–20° (default 2°)
Display	Shows set point or actual temperature (default set point)
Low Water Sensing	On or Off (Default: On)
Low Water Reset	Manual or Automatic (Default: Automatic)
Staging	Up to 3 stages
Magnetic Contactor	
Type	Definite purpose
Control Circuit	208/240 volt
Internal Wiring	Tefzel 750 200°C
Digital Display	3-digit 7 segment LED display
Fault Indicators	Low water Hi-temperature No probe Leak detection
Low Water Type	Conductivity
Design WP	150 psi
Design TP	225 psi
Relief Valve	
Approvals	ASME/CSA
Temperature	210°F
Pressure	150 psi
Material	Bronze
Insulation	CFC/HCFC free Closed cell foam
Outer Jacket	304L stainless steel
Warranty	
Vessel	3 years
Electrical	1 year

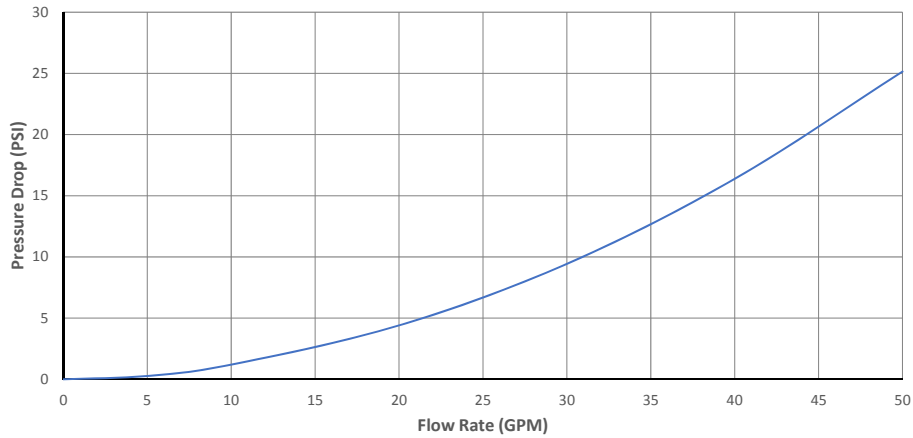
All information is subject to change without notice. Consult factory for submittal drawings.

Pressure Drop Charts

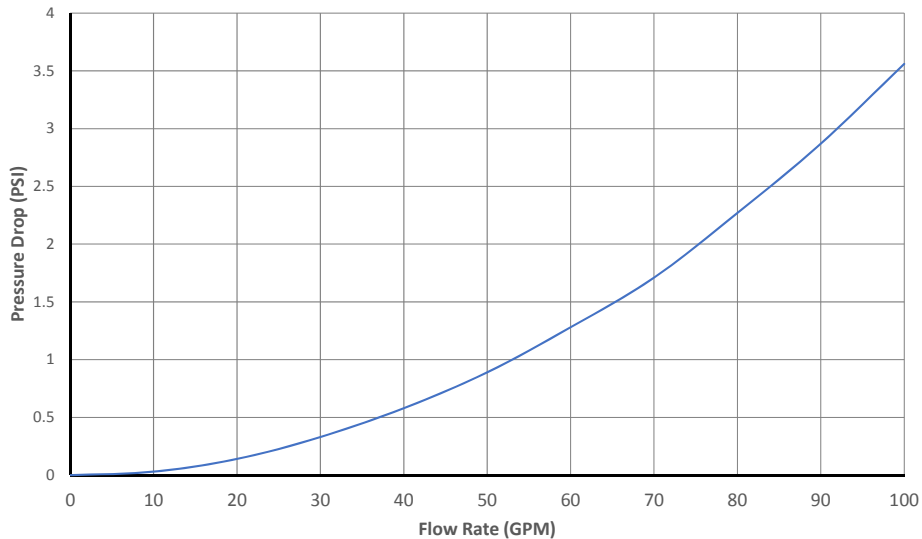
V6 Pressure Drop



V16 (Up to 58.5 kW) Pressure Drop



V16 (Over 58.5 kW) Pressure Drop



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Voltage De-Rating Factors

Rated Voltage	Applied Voltage	De-Rating Factor
600	575	92%
600	550	84%
480	460	92%
480	440	84%
240	230	92%
240	220	84%

When the actual supply voltage (applied voltage) is different than the design voltage (rated voltage) the resulting kW output will be affected. Please see the chart for typical voltage de-rating factors or use the following formula.

$$\frac{\text{Applied Voltage}^2}{\text{Rated Voltage}^2} \times \text{Rated kW} = \text{kW output at applied voltage}$$

Process V kW and Amperage Selection Charts

6 Gallon (Amperage shown in chart below indicates available models)

kW	1 Phase Voltages				3 Phase Voltages			
	120	208	240	480	208	240	480	600
1	8							
1.5	13							
2	17							
3	25							
4		19	17	8				
5		24	21	11				
6		29	25		17	14	7	6
7		34	29		19	17	8	7
9		43	38		25	22	11	9
10.5		50	44		29	25	13	10
12		58	50		33	29	14	12
13.5		65	56		38	33	16	13
15		72	63		42	36	18	14
18		87	75		50	43	22	17
24		115	100		67	58	29	23
27		130	113		75	65	33	26
30		144	125		83	72	36	29
36		173	150		100	87	43	35
39		188	163		108	94	47	38
40.5		195	169		113	98	49	39
45			188		125	108	54	43
54					150	130	65	52
58.5					163	141	70	56

All information is subject to change without notice. Consult factory for submittal drawings.

Process V kW and Amperage Selection Charts

16 Gallon with ¾" Inlet and Outlet

(Amperage shown in chart below indicates available models)

kW	1 Phase Voltages				3 Phase Voltages			
	120	208	240	480	208	240	480	600
1	8							
1.5	13							
2	17							
3	25							
4		19	17	9				
5		24	21	11				
6		29	25		17	14	7	6
7		34	29		19	17	8	7
9		43	38		25	22	11	9
10.5		50	44		29	25	13	10
12		58	50		33	29	14	12
13.5		65	56		38	33	16	13
15		72	63		42	36	18	14
18		87	75		50	43	22	17
24		115	100		67	58	29	23
27		130	113		75	65	33	26
30		144	125		83	72	36	29
36		173	150		100	87	43	35
39		188	163		108	94	47	38
40		192	167		111	96	48	39
45			188		125	108	54	43
54					150	130	65	52
58.5					163	141	70	56

16 Gallon with 1-½" Inlet and Outlet

(Amperage shown in chart below indicates available models)

kW	3 Phase Voltages			
	208	240	480	600
64	178			
68		164	82	66
81	225	195	98	
86	239			83
88		212	106	

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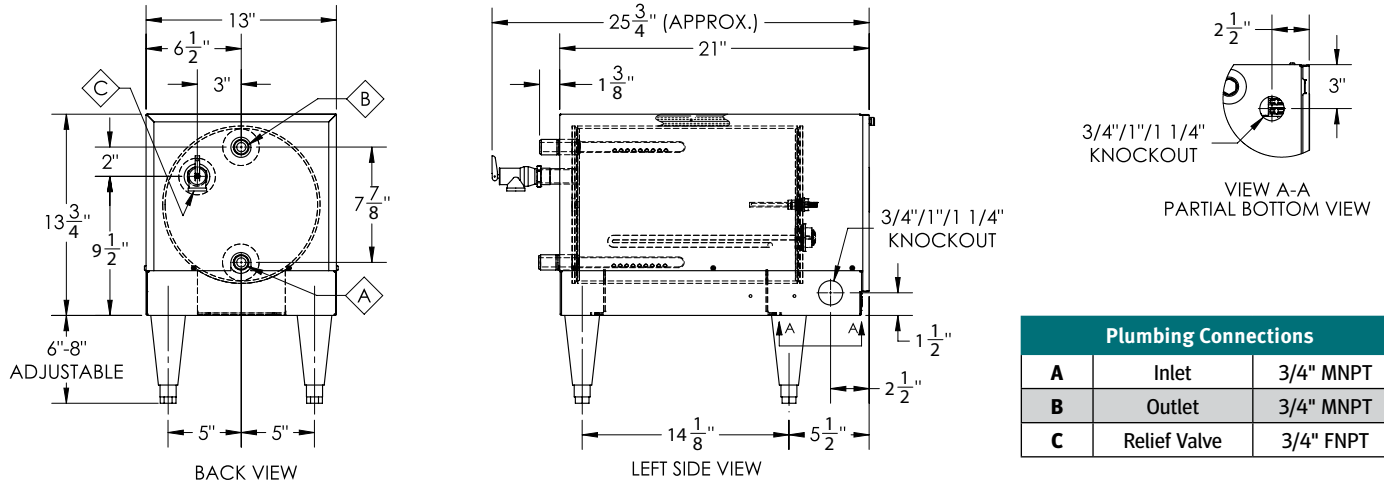
Recovery ratings in GPM

kW Rating	Recovery Rate in GPM for °F Temperature Rise Listed Below (°ΔT)						
	20°	40°	60°	80°	100°	120°	140°
1	0.3	0.2	0.1	0.1	0.1	0.1	0.0
1.5	0.5	0.3	0.2	0.1	0.1	0.1	0.1
2	0.7	0.3	0.2	0.2	0.1	0.1	0.1
3	1.0	0.5	0.3	0.3	0.2	0.2	0.1
4	1.4	0.7	0.5	0.3	0.3	0.2	0.2
5	1.7	0.9	0.6	0.4	0.3	0.3	0.2
6	2.0	1.0	0.7	0.5	0.4	0.3	0.3
7	2.4	1.2	0.8	0.6	0.5	0.4	0.3
9	3.1	1.5	1.0	0.8	0.6	0.5	0.4
10.5	3.6	1.8	1.2	0.9	0.7	0.6	0.5
12	4.1	2.0	1.4	1.0	0.8	0.7	0.6
13.5	4.6	2.3	1.5	1.2	0.9	0.8	0.7
15	5.1	2.6	1.7	1.3	1.0	0.9	0.7
18	6.1	3.1	2.0	1.5	1.2	1.0	1.9
24	8.2	4.1	2.7	2.0	1.6	1.4	1.2
27	9.2	4.6	3.1	2.3	1.8	1.5	1.3
30	10.2	5.1	3.4	2.6	2.0	1.7	1.5
36	12.3	6.1	4.1	3.1	2.5	2.0	1.8
39	13.3	6.7	4.4	3.3	2.7	2.2	1.9
40.5	13.8	6.9	4.6	3.5	2.8	2.3	2.0
45	15.4	7.7	5.1	3.8	3.1	2.6	2.2
54	18.4	9.2	6.1	4.6	3.7	3.1	2.6
58.5	20.0	10.0	6.7	5.0	4.0	3.3	2.9
64	21.8	10.9	7.3	5.5	4.4	3.6	3.1
68	23.2	11.6	7.7	5.8	4.6	3.9	3.3
81	27.6	13.8	9.2	6.9	5.5	4.6	3.9
86	29.3	14.7	9.8	7.3	5.9	4.9	4.2
88	30.0	15.0	10.0	7.5	6.0	5.0	4.3

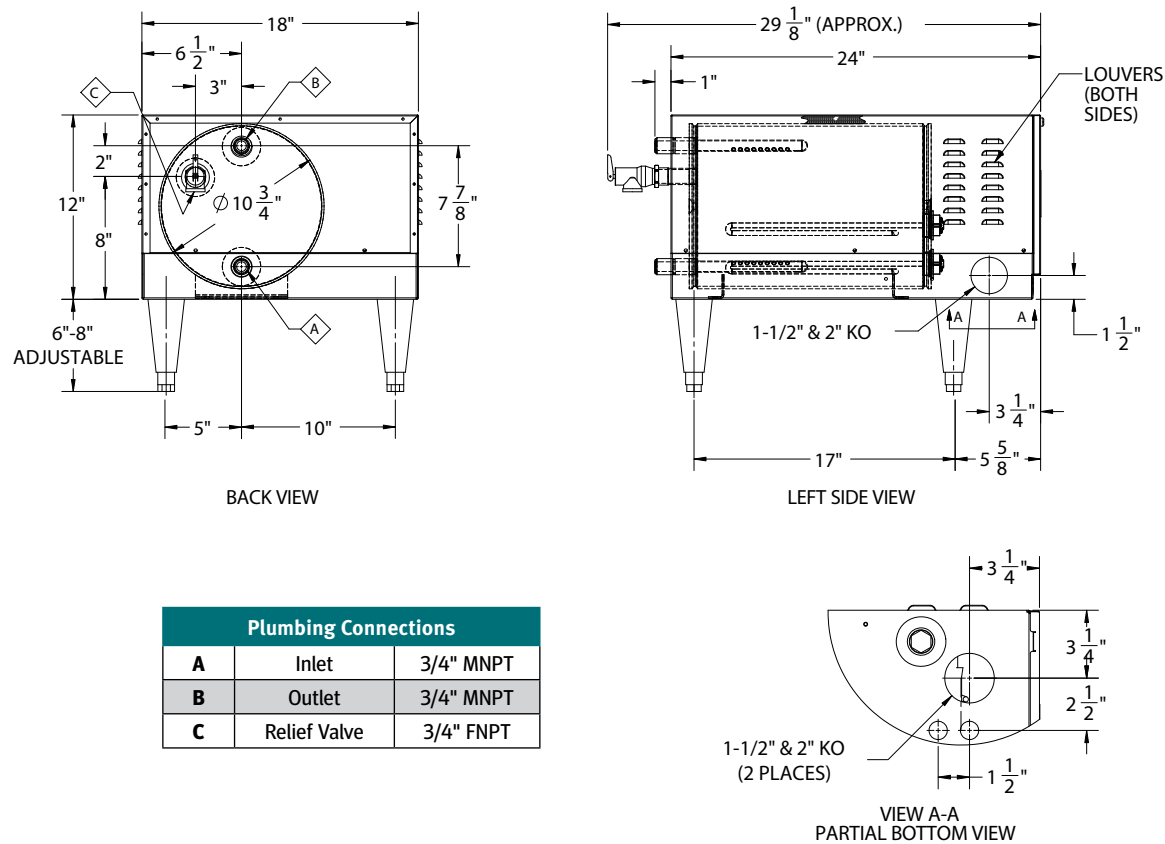
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Dimensions

Process V6–(1 to 18 kW) Sample dimensions are for a V612T



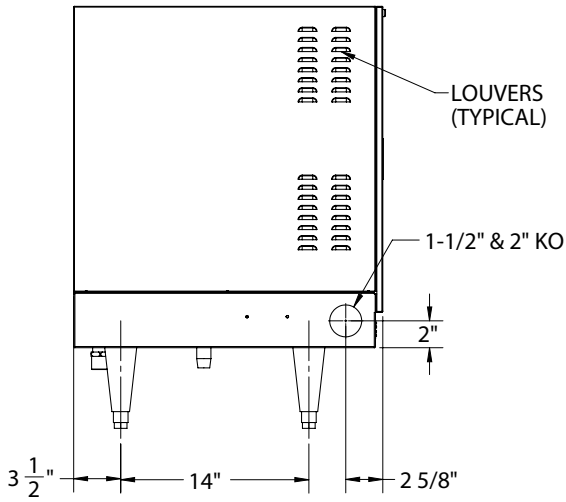
Process V6–(24 to 58 kW) Sample dimensions are for a V658T4



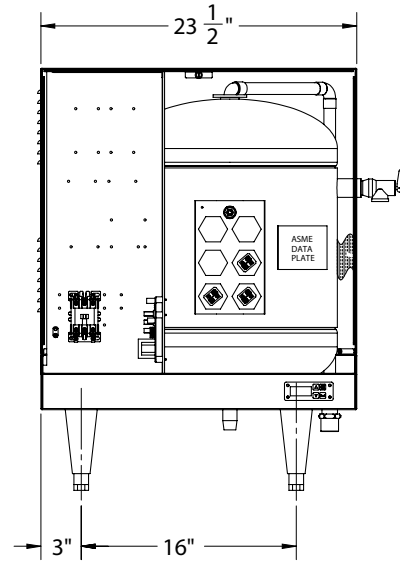
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Dimensions

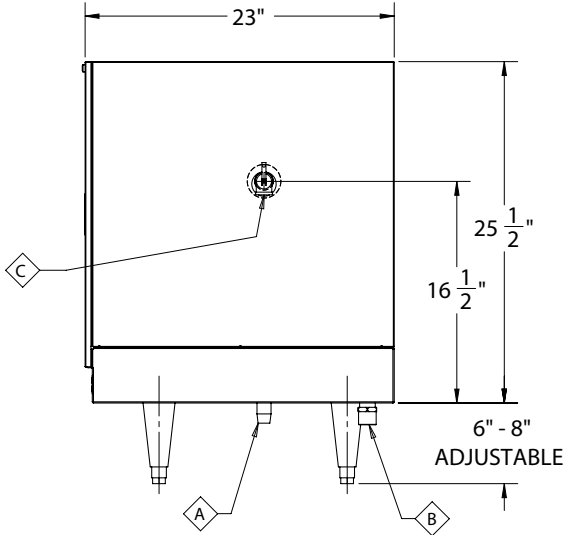
Process V16 Sample dimensions are for a V1612R



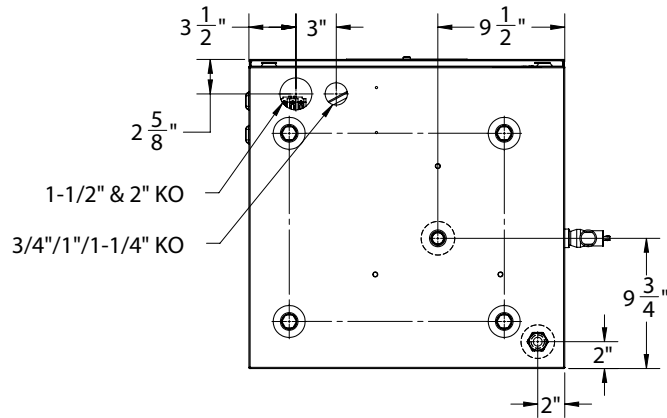
LEFT SIDE VIEW



FRONT VIEW
(WITH COVER REMOVED)



RIGHT SIDE VIEW



BOTTOM VIEW

Plumbing Connections		
A	Inlet	3/4" MNPT
B	Outlet	3/4" MNPT
C	Relief Valve	3/4" FNPT

All information is subject to change without notice. Consult factory for submittal drawings.

Process V Sizing Information

Versatile and Cost reducing design

In a continuous flow application...

with a constant flow of water the Hubbell Process V operates similar to an instantaneous, on-demand heater with the kW sized to meet the full GPM flow rate and temperature rise of the system.

In an Intermittent flow application...

with an ON/OFF cyclical demand (as in wash and rinse systems) the Process V will heat to the desired GPM flow

rate and temperature while reducing your peak power load. This is achieved due to the small reserve capacity of the Hubbell Process V which continues to be heated during the cycle OFF period in order to meet the full demand during the cycle ON period. This feature results in a significant reduction in your peak power consumption rate, increased temperature accuracy, and lower installation and operating costs when compared to an instantaneous heater.

IF the application is a continuous demand at a constant GPM then go directly to the recovery rate chart on page 8 and choose the appropriate kW which equals the flow rate at the desired temperature rise.

IF the application is an intermittent on/off cyclical system, the following steps will help determine the appropriate size Process V model

Variables to Solve For:

Step 1: Determine the variables listed below.

Variables

1. Hot Water Flow Rate: _____ GPM
2. Time hot water at above rate is required: _____ Minutes
3. Time between usages: _____ Minutes
4. Total Cycle Time (Add #2 and #3) _____ Minutes
5. Total Gallons used per cycle (#1 x #2) _____ Gallons
6. Water Temperature:
 _____ °F Incoming Cold
 _____ °F Outgoing Hot

Step 2: If variable #5 is between:

- 1–9 gallons then select V6 model and Y=5
- 10–35 gallons then select V16 model and Y=13
- Over 35 gallons see model D brochure for storage type or model CR brochure for large instantaneous Type DI water heaters.

Step 3:

$$\frac{\text{Gallons per cycle} - Y}{\text{(Variable 5)}} \times 1.15 = \text{RGPM}$$

$$\frac{\text{Time On} \times 0.80}{\text{(Variable 2)}}$$

Step 4:

$$(\text{RGPM} \times \text{Total Cycle Time}) - \text{Gallons Per Cycle} \geq 0$$

(Variable 4) (Variable 5)

If true, then go to Step 6

If false, then continue to Step 5

Step 5: If 0 then use the following formula:

$$\frac{\text{Gallons per cycle (Variable 5)}}{\text{Total Cycle Time (Variable 4)}} \times 1.15 = \text{RGPM}$$

Step 6: Take the RGPM value solved for either in Step 3 or Step 5 above and go to the recovery rating GPM chart. Choose the appropriate temperature rise column and find a GPM rating equal or greater than RGPM. Select the appropriate model for the voltage and phase available.

All information is subject to change without notice. Consult factory for submittal drawings.

Example: A parts wash station requires 4 GPM of 160°F DI water. The entering cold water is 60°F. The rinse cycle is on for 5 minutes at full flow and then off for 10 minutes. The power available is 480-volt 3 phase.

Step 1

Solve for variables

1. Flow Rate: 4 GPM
2. Cycle Time On: 5 Minutes
3. Cycle Time Off: 10 Minutes
4. Total Cycle Time: 15 Minutes
5. Gallons Per Cycle: 20 Gallons
6. Cold Water: 60°F
7. Hot Water: 160°F

Step 2: Gallons per cycle is 20, therefore the V16 Base Model is used and variable Y=13

Step 3: $20 - 13 = 7 \div (5 \times .80) = 1.75 \times 1.15 = 2.0 \text{ GPM}$

Step 4: $2.0 \times 15 = 30 - 20 = 10 > 0$

Step 5: Not required because step 4 is true

Step 6: From the recovery rating selection chart go to the 100°FΔT column and select the kW that will provide at least 2.0 GPM as determined in Step 3.

In this case, select the 36 kW size and the V16 Model as determined in Step 2.

Specify Model V1636T4

Note: In comparison an instantaneous design would require a 58 kW heater.



Packaged System Option

Fully Packaged Systems

- Engineered and built to meet your exact needs
- Factory integrated system simplifies installation
- Factory selected components ensures reliable performance as a system

Contact Factory Sales Engineer to discuss your Packaged System

Left: A 58kW 480V 3Φ packaged system with dual hot water pumps and integrated SCR heater and pump control panel. Factory wired, piped, skid mounted and tested.

The Hubbell Process V also plays an important role in our Omni HHP Heat Pump System. For more information on the Omni HHP contact sales@hubbellheaters.com

Process V Model Number Designation

MODEL	See charts on pages 5 & 6	VOLTAGE / PHASE		OPTIONAL EQUIPMENT
	kW RATING			
V6	1-88	A = 120/1	R = 208/3	Write/type optional equipment code in the gray box below in alphabetical order. For multiple options separate codes with a dash (-)
V16		RS = 208/1	T = 240/3	
		S = 240/1	T3 = 380/3	
		W = 277/1	T7 = 415/3	
		T4S = 480/1	T5 = 440/3	
			T4 = 480/3	
			T6 = 600/3	

Example: V645T4-C52

An industrial Hubbell Process V water heater with 6 gallons storage capacity, 45 kW rated at 480 volt 3 phase 60 Hz power with optional alternate high temperature set point.

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Optional Equipment

Note: Optional equipment must be called out in the written specifications, use the codes below.

Controller

- C35** BACnet communication
- C49** Solid state power controllers for increased temperature accuracy
- C52** Alternate high temperature set point
- C53** Low temperature interlock alarm
- C54** Alarm contact for hi limit or low water condition (Specify N.O. or N.C.)
- C55** Low temp alarm dry contact
- C56** Hi temp alarm dry contact
- C58** Pump interlock terminal block to prevent energizing (when pump is not on)

Please note: Optional equipment may impact overall dimensions and weight. Please request submittal drawing from factory.

Electrical

- E7** 316L Stainless steel heating elements

General

- G42** Flanged toe adjustable legs stainless steel

Vessel

- V12** 1-1/2" inlet/outlet
- V40** Flanged inlet and outlet connections (ANSI Class 150, please specify size)
- V41** Alternate threaded inlet/outlet connections size
- V42** Sanitary connections (specify size)
- V44** V6 recirculation package - Includes 1-1/4" inlet/outlet, BACnet module, and SSR controls

Available Accessories

10-year Warranty: 10-year non pro-rated tank warranty, specify part number "VESSEL WARRANTY"

Slide Brackets: Slide mount bracket for hanging installation (V6 only), specify part number "SLIDE BRACKETS"

Protective Cover: Water resistant rip-stop 18 oz. grey FR vinyl coated polyester scrim cover. Removable and form-fitted with Velcro fasteners and clear window showing digital display. **V6** specify part number "J6-SHROUD," **V16** specify part number "J16-SHROUD"

Fill out form below to order accessories.

Accessories Name	Part #
Accessories Name	Part #
Accessories Name	Part #

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